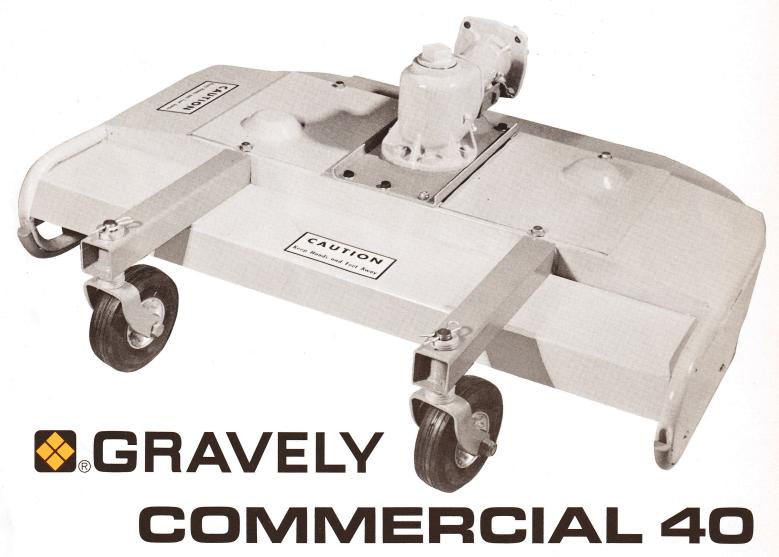
RUGGED AS A GRIZZLY— GENTLE AS A LAMB!







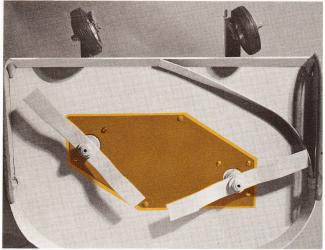
What happens when Gravely goes to work on the finest 40" Rotary Mower attachment on the market today and tries to make it indestructible?

You wind up with the New Commercial 40 for Gravely Tractors.

One of 39 tools, powered by the new Gravely Convertible-7.6 and/or the new Gravely Commercial-10 tractors.

A Grizzly-tough, no-nonsense full-40" cut Rotary Mower that is as rugged as they come . . . yet manicures the finest lawn with a deft and gentle touch. A Rotary Mower that can take the beatings and the bangings that a commercial mower gets . . . that runs all day, every day, week in and week out with minimum care and maintenance . . . that can take the toughest commercial work and come up mowing—better!

"MAKE IT INDESTRUCTIBLE,"



The man said . . .

Beef up the deck with a huge 3/16-inch thick carbon-steel plate where the stresses and strains are greatest. Bolt it through the deck with big, heavy-duty bolts and rugged elastic stop nuts.



THROW AWAY the old caster supports. Make new ones, stronger, with heavy-duty bushings. Weld them to the deck until it will take a sledgehammer and a chisel to break them loose. Strengthen the wheel assembly, change design so you can replace caster wheels quickly and easily. Rugged as this mower is, you'll wear out a thousand miles of tread, so you'll change wheels several times.

BELTS AND SPINDLES? First, use belts with special rugged design and long-life reversing characteristics. Keep them short and direct. Use new heavy-duty welded plates to mount the idler pulleys. Spring-load with the finest springs available, so the tension stays right all the time and never needs adjusting!





SPINDLES—they'll last as long as Methuselah anyway. But to be on the safe side, beef up the plate they mount on so they will stay put, rigid and in alignment.

THE DRIVE is rugged enough to outlast three generations now. But again, to be on the safe side, put flanges on the plate where it mounts on the deck, for a little more strength at that critical point. Anchor it with five bolts, two of which go all the way through, for maximum strength.

SKIDS. Use the same heavy-duty halfround carbon steel skids that have proven themselves over millions of hours on the Gravely all-gear-drive 30-inch Rotary Mower and brush cutter extraordinary.

Now . . . Offer it, proudly to people who want a grizzly-rugged, heavy-duty, commercial quality Rotary Mower that will take the toughest jobs—and yet treat their lawn to a gentle touch.

How's it handle? Like a lamb! Try it!

SPECIFICATIONS—

DRIVE: Gear and Splined Steel Shaft drive to twospindle horizontal belt drive with spring-loaded belt tensioners.

DECK: 12 gauge carbon steel, welded, reinforced with %" carbon steel.

BEARINGS: Tapered Roller

BLADES: Two, 201/2" long, %6" thick high-carbon heattreated steel

CUTTING HEIGHT: Adjustable, 1" to 33/4".

DIMENSIONS: Width: 42" overall; Cutting width, 40"; Height, including drive, 151/2"; Length, 343/4"; Weight, 186 lbs.

Proudly Sold and Serviced by:

WM. A. SOMMER CO. 4000 SO. DIXIE HWY. PH. WY. 1-3898 LIMA, OHIO



Studebaker

GRAVELY LANE, DUNBAR, W. VA. 25064